

DS125, DS129, DS187, DS220, DS353 Step Drills



Our Step Drills are designed to deliver true, round holes in thin materials like metal, wood, and plastic, making them essential tools for various applications. Crafted from the finest grade of high-speed steel, these step drills ensure durability and efficiency. With the ability to quickly determine the hole size and the capability to drill multiple hole sizes with a single cutter, they offer versatility in your projects. Additionally, these step drills automatically de-burr drilled holes, saving you time and effort. The product range includes DS125 (5 steps, 4-12mm hole), DS129 (9 steps, 4-12mm hole), DS187 (7 steps, 6-18mm hole), DS220 (10 steps, 4-22mm hole), and DS353 (13 steps, 5-35mm hole), all designed for use with 10mm chucks. Whether you're working with metal, wood, or plastic, our Step Drills are the perfect solution for precise and efficient hole drilling.

- Drills true, round holes in thin materials such as metal, wood and plastic
- Made from the finest grade of high speed steel
- Drill numerous sizes of holes with the one cutter
- Automatically de-burrs drilled holes

Product Code	Steps	Hole	Chuck
DS125	5	4-12mm	10mm
DS129	9	4-12mm	10mm
DS187	7	6-18mm	10mm
DS220	10	4-22mm	10mm
DS353	13	5-35mm	10mm



Drill numerous sizes of holes with the one cutter

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Step Drills

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